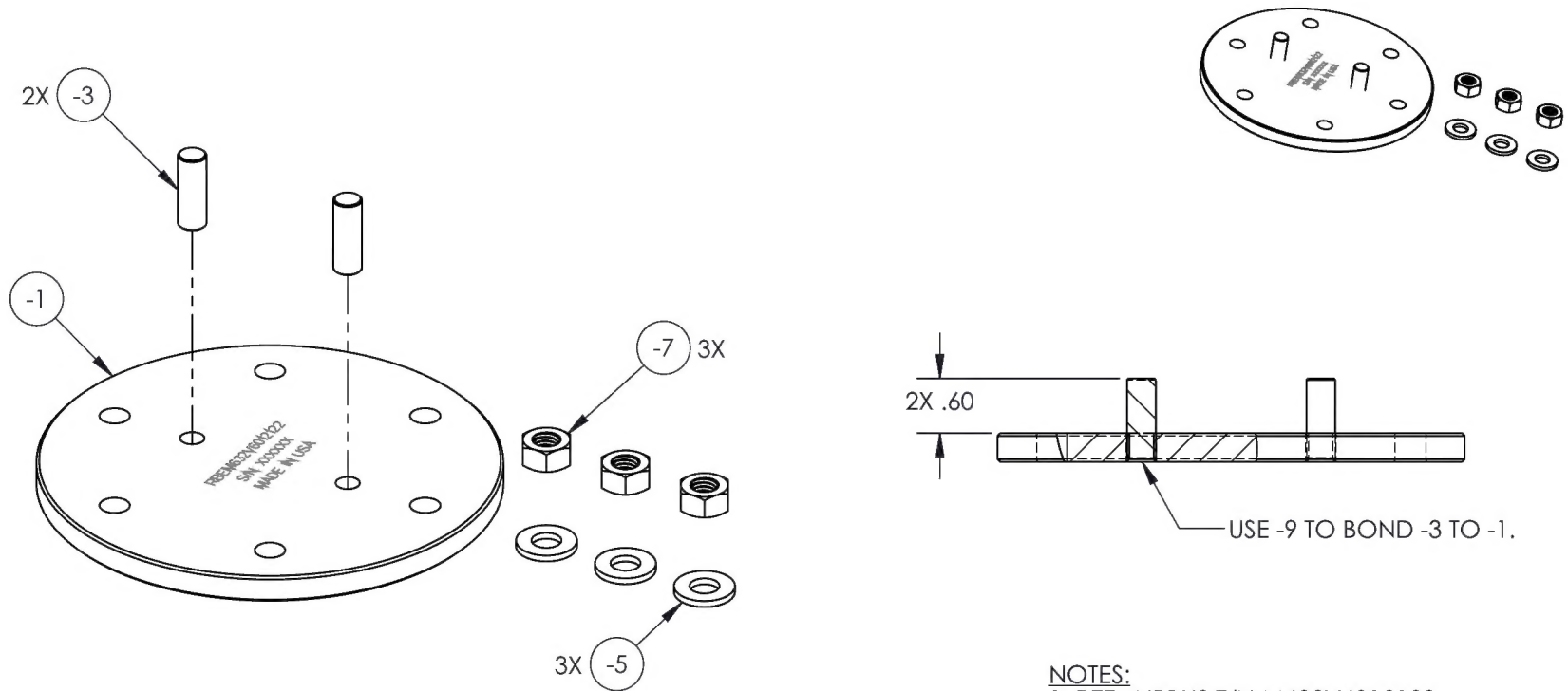


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/2/2017	RJC	JAG



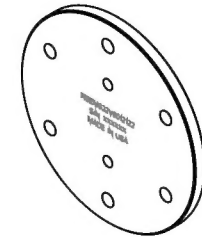
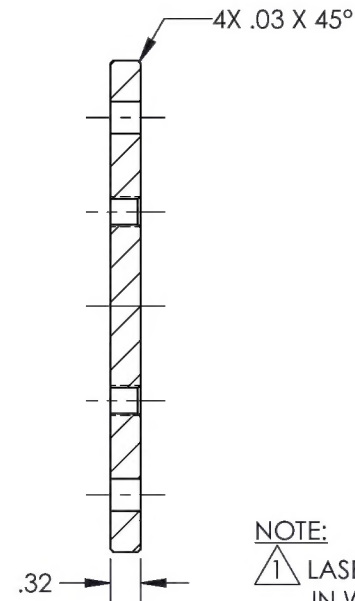
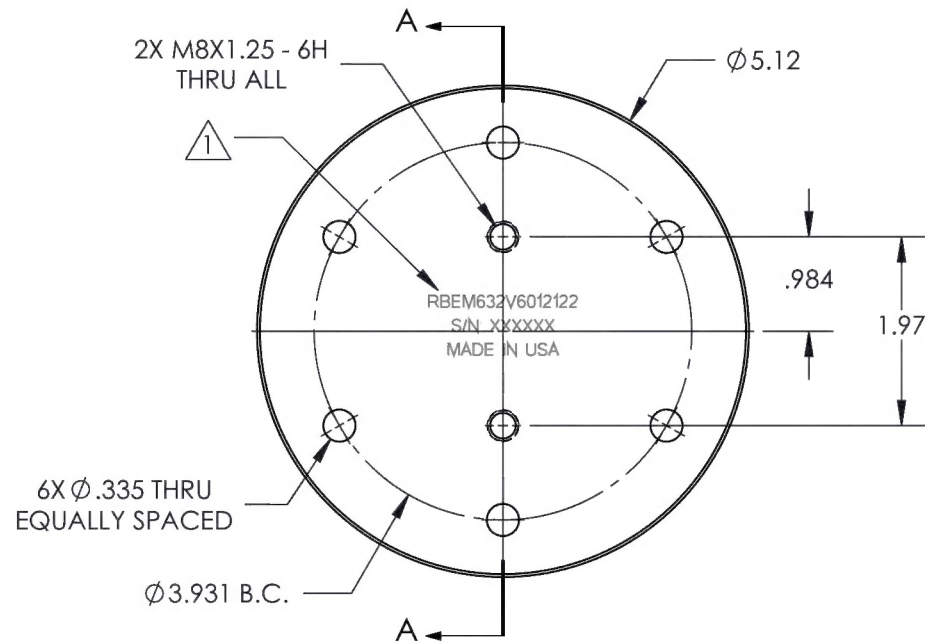
- NOTES:
1. REF. AIRBUS T/N M632V6012122.
 2. PART OF KIT RBEM632V6009102.

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122	REV 1
MAT'L TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:2	DATE
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DISC	WHITE DELRIN/ACETAL		2
			-3	2	STUD	NYLON	M8 X 1.25 (MCMASTER-CARR #98882A800) MODIFIED	3
		B/O	-5	3	FLAT WASHER	POLYPROPYLENE	M8 (MCMASTER-CARR #98594A415)	1
		B/O	-7	3	HEX NUT	NYLON	M8 X 1.25mm (MCMASTER-CARR #93800A650)	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	(GORILLA #4200102)	N/S

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



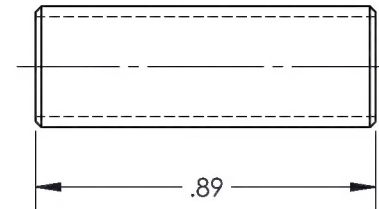
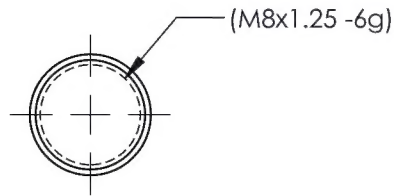
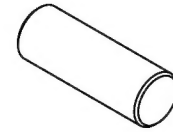
NOTE:
 1 LASER ENGRAVE T/N, S/N, MADE IN USA, FILL IN WITH BLACK PAINT.

(-1)
 DISC

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122-1	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH	.XX \pm .01 ANGLES \pm .5°
SPEC	.X \pm .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 6/10/2016
SHEET 2 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



③
STUD

DART AEROSPACE	
TITLE HYDRAULIC PUMP BLANK	
DWG NO. RBEM632V6012122-3	REV 1
MAT'L NYLON	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 6/10/2016
	SHEET 3 OF 3